

# Work Order ID 108624

October-25-13 8:27:41 AM

**\*108624\***

Page 1

Item ID: D3575-2 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cargo Floor Protector  
 Start Date: 10/25/13 Start Qty: 1.00 **\*1\*** **\*2\*** Cust Item ID:  
 Required Date: 11/08/13 Req'd Qty: 1.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: ML5 Date: 13-10-25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3575	Rev A								
100	FLOW WATER JET	0.00							
<b>*100*</b>									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	***TEXTURE SIDE UP*** 1-Cut as per Dwg D3575								
	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								
	2-Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

2 0 Ac  
13.10.25

2 0 Ac  
13.10.25

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Page 2

Item ID: D3575-2 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cargo Floor Protector  
 Start Date: 10/25/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 11/08/13 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 DAS 27 9-89 0.00 131025				2			
150 <b>*150*</b> Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo <i>ship</i>	0.00 0.00				2x	DAS 28 9-89	13-10-25	
160 <b>*160*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							<i>13-10-25</i>

*13-10-25*

# Picklist Print

October-25-13 8:27:46 AM

Page 1

Work Order ID: 108624

\*108624\*

Parent Item: D3575-2

\*D3575-2\*

Parent Item Name: Cargo Floor Protector

Start Date: 10/25/13

Required Date: 11/08/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev :A New Issue 07-01-22 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased			No	100	sf	1,892.752	8	10			

\*MI FXS 125-F60029-04\*

GE PLASTICS LEXAN SHEET

\*\*

As 13.10.25

Location

Loc Qty

Loc Code

MAT018

1892.752

124866

286.792

m126425

1605.96

126425 → 20.

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	108624
<b>Description:</b> Cabin Floor Protector		<b>Part Number:</b>	D3575-2
<b>Inspection Dwg:</b> D3575 <b>Rev:</b> A		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.00"	-		V	Jkm-01
1.00	+/-0.030	1.00"	-		V	
3.50	+/-0.030	3.50"	-		T	Jkm-06
16.00	+/-0.030	16.00"	-		T	
23.13	+/-0.030	23.13"	-		T	
26.88	+/-0.030	26.88"	-		T	
27.69	+/-0.030	27.69"	-		T	
4.25	+/-0.030	4.25"	-		T	
9.63	+/-0.030	9.63"	-		T	
16.13	+/-0.030	16.13"	-		T	
28.06	+/-0.030	28.06"	-		T	
32.15	+/-0.030	32.15"	-		T	
2.00	+/-0.030	2.00"	-		V	
3.50	+/-0.030	3.50"	-		T	
14.25	+/-0.030	14.25"	-		T	
25.13	+/-0.030	25.13"	-		T	
29.38	+/-0.030	29.38"	-		T	
30.13	+/-0.030	30.13"	-		T	
1.25	+/-0.030	1.25"	-		V	
3.38	+/-0.030	3.38"	-		T	
5.00	+/-0.030	5.00"	-		T	
6.50	+/-0.030	6.50"	-		T	
26.13	+/-0.030	26.13"	-		T	
31.50	+/-0.030	31.50"	-		T	

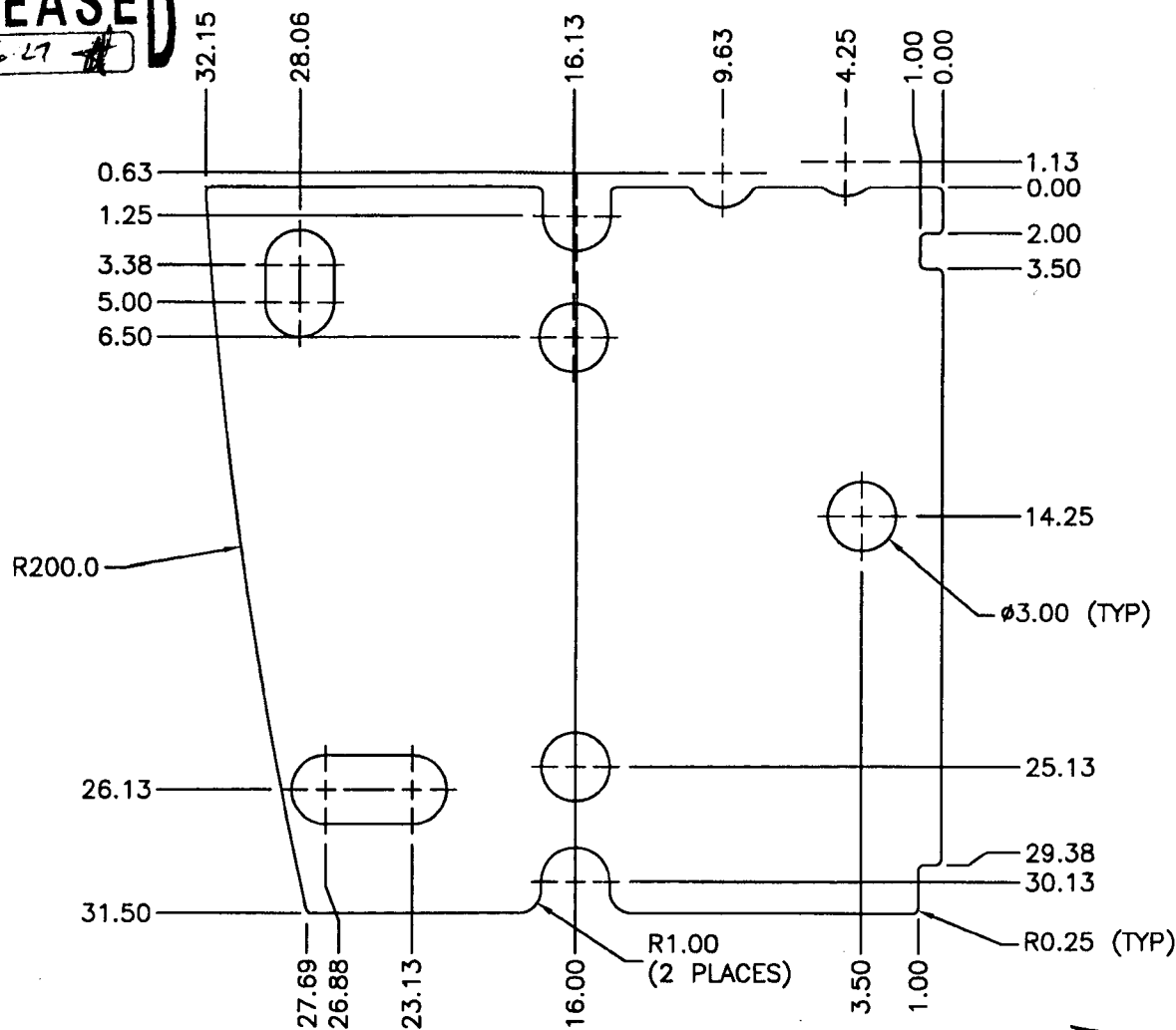
<b>Measured by:</b> A	<b>Audited by:</b> 27 9-89	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 13.10.25	<b>Date:</b> 13/10/25	<b>Date:</b>	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	08.02.29	New Issue	KJ/DD	



**DART**

DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>#</i>	DRAWING NO. D3575	REV. A SHEET 1 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8
A	07.06.08	NEW ISSUE	

**RELEASED**  
07.06.08 *#*

**D3575-1 CABIN FLOOR PROTECTOR (SHOWN)**  
**D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

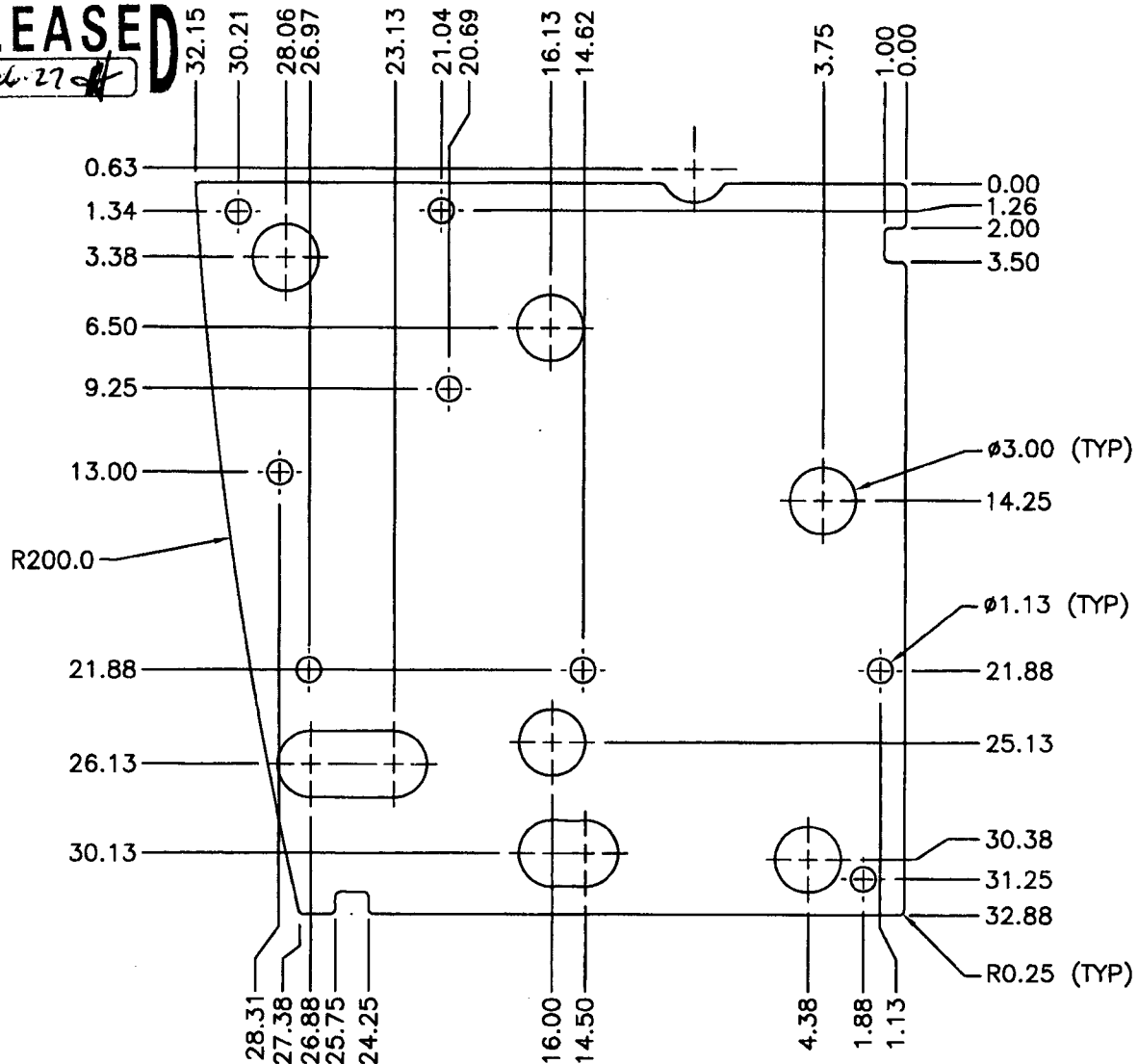
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108624 MCB  
13-10-25

**DART**

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CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3575	REV. A SHEET 2 OF 4
DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:8

**RELEASED**  
07.06.27**D3575-3 CABIN FLOOR PROTECTOR****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

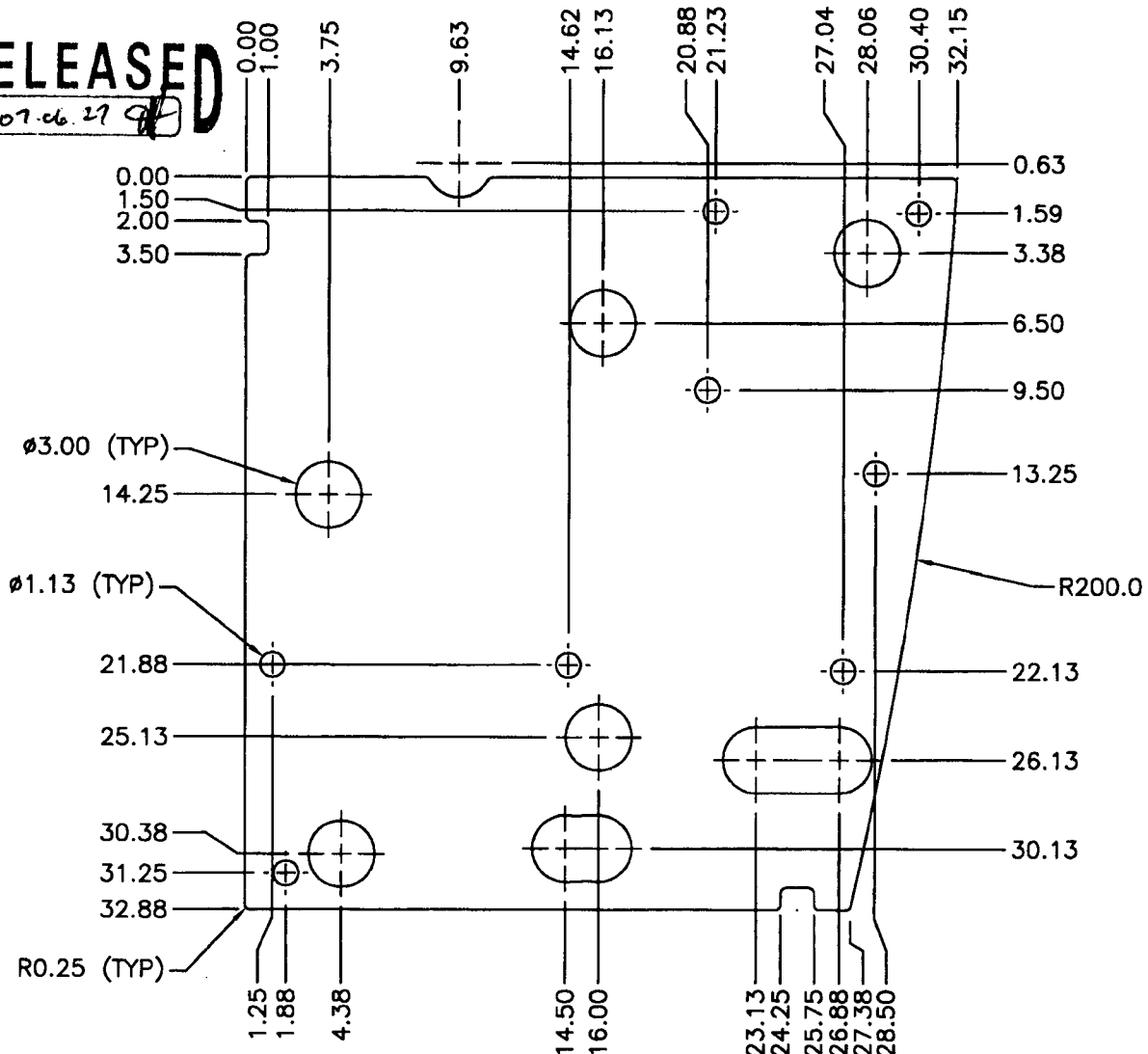
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1029897

**DART**

DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3575	REV. A SHEET 3 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8

**RELEASED**  
07.06.27**D3575-4 CABIN FLOOR PROTECTOR****NOTES:**

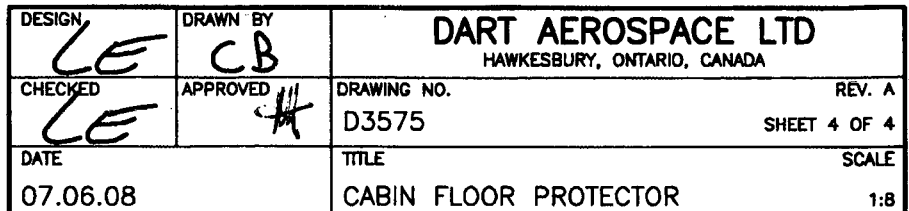
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

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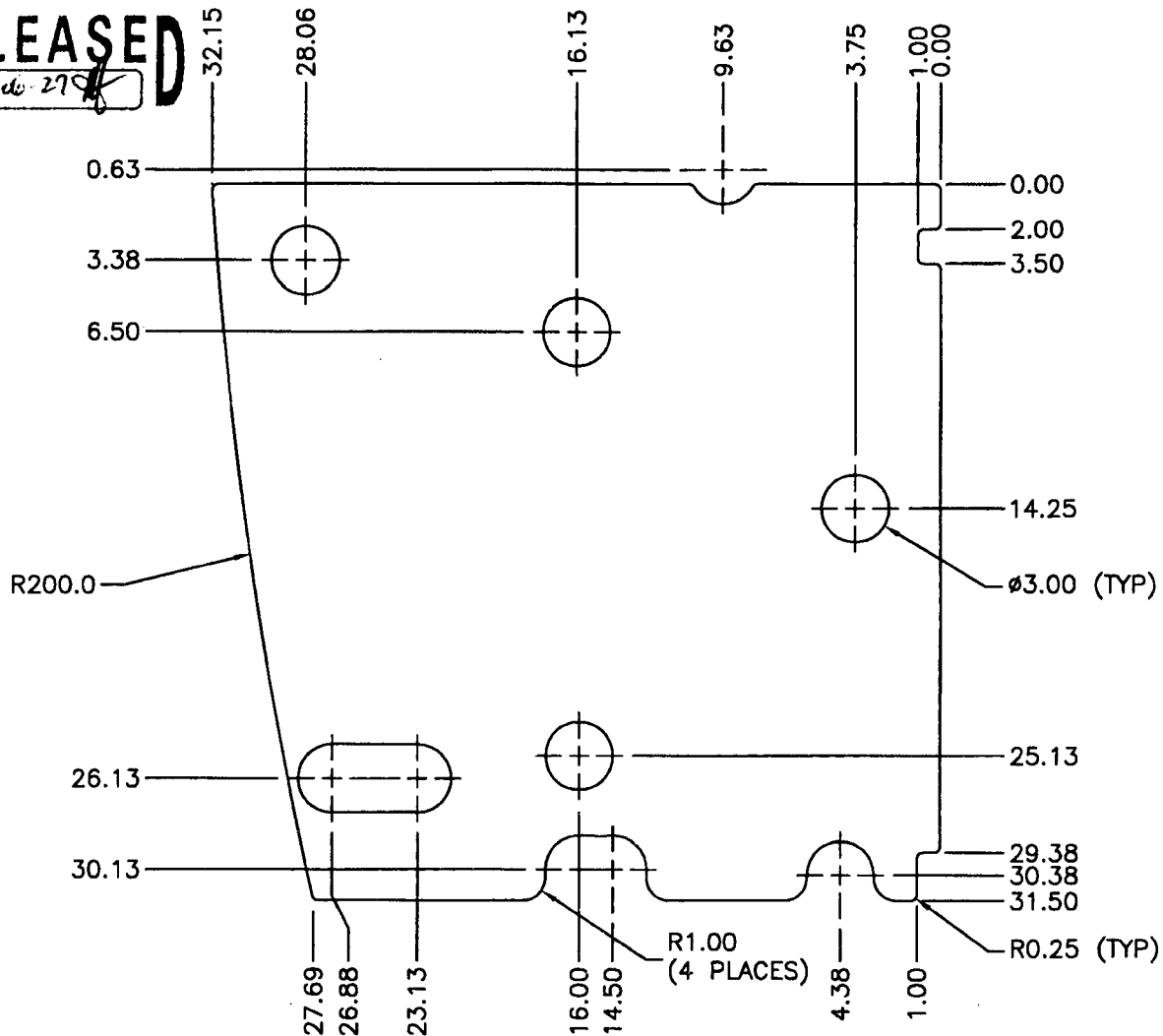
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RELEASED  
07 de 27



NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,  
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER  
ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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